

# Changing the daily injection of glatiramer acetate to a monthly long acting product through designing polyester-based polymeric microspheres

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## Supplementary file 1

Table S1. Accelerated and real time stability tests of particles prepared by W/O/W and S/O/O methods (n=3).

Formulation	Initial test results		6 months, Real time (5 ± 2°C, 60 ± 5% RH)		6 months, Accelerated (25 ± 2°C, 60 ± 5% RH)	
	Particle size (µm)	Encapsulation efficiency (%)	Particle size (µm)	Encapsulation efficiency (%)	Particle size (µm)	Encapsulation efficiency (%)
<b>F1</b>	23.4 ± 3.81	23.4 ± 3.56	27.3 ± 1.75	20.4 ± 0.68	34.0 ± 0.04	12.2 ± 0.37
<b>F2</b>	24.1 ± 6.20	24.7 ± 1.70	21.7 ± 9.60	23.7 ± 0.29	18.1 ± 0.14	12.3 ± 0.19
<b>F3</b>	10.0 ± 0.00	52.2 ± 8.30	15.1 ± 0.19	52.7 ± 1.84	10.0 ± 0.04	44.2 ± 0.33
<b>F4</b>	12.0 ± 2.54	66.6 ± 6.32	13.9 ± 0.14	41.1 ± 1.39	14.1 ± 0.14	34.0 ± 1.42
<b>F9*</b>	<b>6.55 ± 0.35</b>	<b>52.1 ± 3.67</b>	<b>6.19 ± 0.19</b>	<b>47.1 ± 4.03</b>	<b>6.60 ± 0.28</b>	<b>35.2 ± 0.77</b>
<b>F10</b>	10.7 ± 1.54	50.1 ± 4.61	20.7 ± 0.91	19.7 ± 2.54	11.6 ± 0.21	22.2 ± 0.41
<b>F11</b>	27.0 ± 7.77	30.5 ± 3.25	31.2 ± 1.76	20.2 ± 0.36	50.0 ± 0.28	18.3 ± 0.49
<b>F12</b>	48.9 ± 1.55	30.5 ± 1.11	51.5 ± 1.90	20.5 ± 0.89	54.9 ± 0.91	11.0 ± 1.41
<b>F14</b>	27.2 ± 7.63	42.8 ± 1.09	30.7 ± 1.06	12.3 ± 0.49	31.9 ± 2.72	2.12 ± 0.16
<b>F17</b>	37.6 ± 1.53	49.5 ± 4.06	30.5 ± 0.70	50.5 ± 5.42	33.9 ± 0.10	32.1 ± 3.10
<b>F18</b>	47.7 ± 3.18	31.4 ± 1.46	50.5 ± 4.72	28.2 ± 3.54	46.2 ± 1.06	10.7 ± 2.14
<b>F20</b>	10.6 ± 0.94	31.1 ± 0.87	17.5 ± 3.54	31.3 ± 1.88	31.5 ± 2.18	24.6 ± 0.53

\* Optimized formulation. The formulations were selected to study the effect of variables on the stability.